

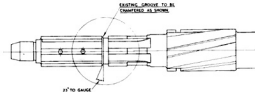
### THIRD MOTION SHAFT.

#### Strengthened Thrust Washer.

A thicker thrust washer for the 3rd speed gear is now fitted on production and is available for fitting when a gearbox is stripped, if this washer has not already been fitted. Gearboxes already modified can be identified by the letters "W1" or "W2" stamped on the boss for the second motion shaft locating screw under the rear end of the box. This washer is .050" thicker than the earlier type.

#### Parts Required.

EG.5829 Thrust Washer - 3rd Motion Shaft	1 Off.
EG.8530 3rd Motion shaft or EG.5469 modified to EG.8530	1 Off.



TO MODIFY THE THIRD MOTION SHAFT  
EG.5469 TO EG.8530.

Grind off the chamfer on the front face of the groove, as shown in the illustration, using the thrust washer as a gauge. The washer should rotate freely, but the end float must not exceed .004".